

ONE STOP METAL MATERIAL SERVICE PROVIDER

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Green Harbor

- Special stainless steel | Titanium and nickel based alloy materials | High end stainless steel pipes
- Provide stainless steel raw material processing and distribution services

ONE STOP METAL MATERIAL SERVICE PROVIDER







Jiangsu Green Harbor Stainless Steel Co., Ltd. is an enterprise specializing in the manufacture of special stainless steel, titanium materials, nickel-based alloy materials, and high-end stainless steel pipes. We provide stainless steel raw material processing and distribution services.

Since its establishment, Jiangsu Green Harbor has focused on high-end stainless steel materials, nickel-based alloys, titanium materials, and high-end stainless steel pipe manufacturing, serving as a comprehensive service provider and processing enterprise. We have established long-term cooperation with major domestic steel mills such as Baowu Group, Tsingshan Holding Group, Jiangsu Delong Nickel Industry, Zhangpu, JISCO, TISCO, etc. At the same time, we have developed import and export trade with well-known international steel groups such as ATI in the United States, HAYNES in the United States, Outokumpu in Finland, VDM in Germany, Yakin in Japan, and Nippon Steel in

Japan. Our main materials include austenitic 304, 316L, 310S, 316Ti, super austenitic N08926, N08367, 904L, duplex steel 2205, 2507, precipitation hardening stainless steel 15-5PH, 17-4PH, 17-7PH, Hastelloy C-22, Hastelloy C-276, Monel alloy Monel 400, Monel 403, Monel 404, Monel 405, Monel 500, Monel 501, 600 series, titanium materials, etc.

Our office area exceeds 1,000 square meters, and the factory area exceeds 15,000 square meters. We have ample stock inventory, with tens of thousands of tons of titanium and titanium alloys, nickel-based alloys, duplex steel, super stainless steel, and stainless steel pipes in reserve throughout the year. The company is equipped with a variety of stainless steel processing equipment, capable of performing flat bar and strip cutting, sheet metal bending, water jet and plasma laser cutting, oil grinding, rolling, embossing, and stamping processing on stainless steel materials.

Our company's certification is recognized by the International Certification Network (IQNet) and the China National Accreditation Service for Conformity Assessment (CNAS). We implement standardized management in accordance with the requirements of the quality management system, environmental management system, and occupational health management system standards.

Company Management Policy: Strive for perfection, rigorous and efficient, quick execution, centered on market and customer needs, meticulously performing all tasks, pursuing excellence with a meticulous attitude. Green Harbor is willing to work hand in hand with all sectors to develop and create brilliance together.



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GREEN HARBOR MACHINING CENTERS

Striped leveling platform———

Precision cutting platform longitudinal cutting equipment. The maximum winding weight is 32T, and the inner diameteof the coil is 508mm~610mm. Capable of attaching paper and filim. lit has advantages such as high processing accuracyelimination of raw material applications, and scratch free protection of the board surface.







Bending forminy platform —

Has advanced large-scale bending processing equipment-600Tx 7m CNc bending machine (bending machine-pressure 600 tons, bending length of7 meters) malnly for some small bending machine can not meet the demand for large-sheet metal parts for large-scale bending and processing services, and another 4m/6m single CNc shear bending machine.CNC lathe and other equipment..







Welding assembly platform-

With years of strict standardized management, now has a professional assembly welding parts processing team, "sincerity" and "letter" as the basic business philosophy, to user satisfaction as the purpose of the service, dedicated to assembly welding partsprocessing project. Professionalegulpment, experienced technical is our guarantee to customers.

Cutting and cutting platform ——————

Plasma cutting, water cutting, laser cutting, flame cutting, sawing machine and other equipment for cutting down-platform. While broadening the processing scope, extending the processing field and improving the processing precision, we realize nesting processing, multi-means cutting and intensive production to meet the diversified processing needs ofcustomers, comprehensively enhance the production and processing capacity, and help customers save costs.

The slitting process is used to slit raw metal coil material; Sliting processed strip products are mainly used in electrical industry, automobile, stamping parts; We can process a variety of cold rolled raw materials and precision strips to meet the diverse needs of our customers. Slitter processing is widely used in automobile, agricultural vehicles, containers, home appliances, buildingmaterials and other metal shneet processing industries,







Kaiping Processing -

Precision cutting platform cross-cutting eguipment is introduced from Italy, South Korea, Taiwan and othercountrles or reglons. The maxlmum winding welght is 40T, and it has the function of attaching paper and film. Themiter shear eguipment for medium and thick plates can eliminate about 65% of plate shape defects (such as edgewaves, abdominal waves, warping, horizontal bends, etc., Stacking function: air cushion pallet, flap rack stacking.clapping function.It has the advantages of high processing accuracy, elimination of raw material applications, boardprotection and so on.











03 Factory Profile



PRODUCTION EQUIPMENT: U.S. SENGEMEIER ZR33-18 TWENTY-STICK PRECISION ROLLING MILL

Imported from the U.s.A, Sengemeier twenty-roll precision rolling mill, the first 450 precision rolling mill in china-Fuly automatic plate control, for stainless steel strip plate shape, thickness and precision can provide the greatest-guarantee, One of the production of pot material has been able to stably replace the use of imported materials, in the South China market has won a good reputation.

A new 650 U.5. Sengemeier twenty-roll precision rolling mill has been officially putinto production.







CONTINUOUS BRIGHT NNEALING FURNACE

Full-line digital control system, advanced sealing design of import and export, electric heating, purehydrogen protection, high-speed convection cooling technology, to ensure stable annealing performance and





CLEANING UNIT

Adopting advanced production technology, alkaline washing, brushing, deionized water rinsing andbrushing are combined to ensure the excellent quality of the material surface.





PRODUCTION EQUIPMENT: GERMANY UNGERER COMPANY TENSION

The production line introduced from Germany ungerer company is equipped with automatic control systemof plate shape, the production process realizes full digital control and management, which ensures the

PRODUCTION EQUIPMENT: TAIW/AN PRECISION CUTTING MACHINE

Taiwan introduced longitudinal shear production line, with stainless steel belt in the operation of the longitudinal cutting function, shear thickness of 0.05mm~0.5mm, width of 9mm-440mmshear width tolerance of up to 0.imm.and add a set of 650 precision longitudinal shear unit.

Oil Grinding and prawing —

Single sheet plate grinding equipment was introduced from Italy and Japan respectively. The maximum processing widthis 4200mm, the maximum procesing length is 12000mm, the thickness processing range is 0.3-200mm, which is the highestgrinding thickness eguipment in China.In the medium-thickness plate grinding to ensure that the plate surface grindinguniformity, no dead ends, to eliminate dust, particle pollution. The quality of the product can fully reach the same effect of processing with cold rolled surface as the base material.

Mirror processing -----

Mirror polishing is divided into mechanical mirror polishing and chemical solution mirror polishing. Mechanical mirrorpolishing is a process of grinding (coarse grinding, fine grinding) and polishing on metal materials to achieve a flat, brightmirror-like surface, Chemical solution mirror polishing is the use of chemical solutions to soak, remove the surface of theoxidized skin to achieve a bright effect.

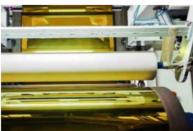






Surface color plating –







05 Factory Profile 06

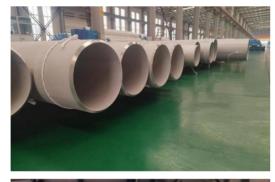
Green Harbor

GREEN HARBORSTORAGE CENTER



























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COMPANYQUALIFICATION

Cooperative steel plant



We have established long-term cooperation with large steel mills such as Baowu Group, QingshanHoldings Group, Jlangsu Delong Nlckel industry, Zhangpu, and Jlugang in China. At the same timewe have also developed import trade with well-known foreign steel groups such as ATI in the UnitedStates, HAYNEs in the United States, Outlook in Finland, yDM in Germany, Yakin in Japan, andNippon Steel in





































Company qualification

Our company has been rated as a trustworthy enterprise that values service, contracts, and qualityfor three consecutive years, with a credit rating of 3A and awarded the I509001 certificate.

















09 Company Qualifications



Certification Certificate

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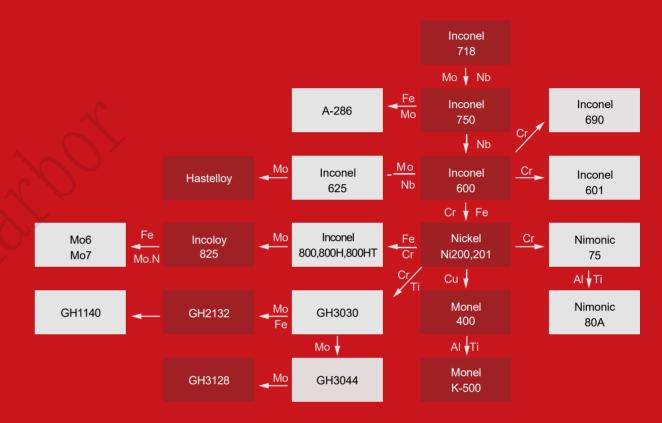








ALOY PRTOLIOPRODUCT SERIES



- Bars: Black skinned round steel, turned round steel, hot-rolled round steel
- Wire (wire): hot-rolled wire, cold-drawn wire.
- Plate: hot-rolled plate, cold-drawn plate.
- Strip: soft state, semi hard state, hard state.
- Pipe materials: seamless pipe, welded pipe, capillary pipe, coil pipe.
- Pipe fittings: control pipe fittings, forged pipe fittings.
- Flange: forged, cast, cut, rolled.



AUSTENITE
PRODUCT INTROD

304

304 stainless steel is the most widely used type of chromium nickel stainless steel. As a widely used steel, it has gooccorrosion resistance, heat resistance, lows-temperature strength, and mechanical properties; Good thermal workabilitysuch as stamping and bending, without heat treatment hardening phenomenon (service temperature -196 C~800 °C)Corrosion resistance in the atmosphere. If it is an industrial atmosphere or heavily polluted area, timely cleaning isnecessary to avoid corrosion. Suitable for food processing, storage, and transpor-

tation. It has good processingperformance and weldability, Plate heat exchangers, corrugated pipes, household items (category 1 and 2 tablewarecabinets, indoor pipelines, water heaters, boilers, bathtubs), automotive accessories (windshield wipers, mufflersmolded products), medical appliances, building materials, chemicals, food industry, agriculture, ship components, etcThe 304 stainless steel with strict content control can also be referred to as food grade 304 stainless steel.

Specifications

304	S30400	1.4301		
Grade	UNS	W.Nr		

Mechanical properties:

σb/MPa	σb0.2/ MPa	σ5/%
515-1035	205	40
Tensile Streng	h Yield Strengt	n Elongatior:

Chemical Composition

304	С	Mn	Р	S	Si	Cr	Ni
Requirement,%	≤0.08	≤2.00	≤0.045	≤0.030	≤1.00	18.0-20.0	8.0-11.0









316L -----

Corrosion Resistance

Due to the addition of Mo, its corrosion resistance, atmospheric corrosion resistance, and high-temperature-strength are particularly good, making it suitable for use under harsh conditions; Excellent work hardening (nonmagnetic); Excellent high-temperature strength,; Solid solution state without magnetism; Cold rolled products havegood glossiness and beauty in appearance; Compared to 304 stainless steel, the price is higher.

Application

Application fields: equipment used in seawater, chemical, dye, papermaking, oxalic acid, fertilizer and otherproduction equipment; Photography, food industry, coastal facilities, ropes, CD poles, bolts, nuts.









The areas with weak corrosion resistance in thepassivation film on the surface of 316L stainless steelplate form pitting reactions due to self excitationreactions, forming small pores, and with chloride ionsapproaching, forming a strong corrosive solutionaccelerating the rate of corrosion reactions. There is also intergranular corrosion cracking inside stalnless steel, all of which have a destructive effect on the passivation film on the surface of stainless steeplates, Therefore, regular cleaning and maintenancemust be carried out on the surface of stainless steeltomaintain its luxurious appearance and extend its service life.

Specifications

Grade	UNS	W.Nr
316L	S31600	1.4401

Mechanical properties: (Minimum value at 20°C)

Tensile Strength	Yield Strength	Elongatior:
σb/MPa	σb0.2/ MPa	σ5/%
620	310	40

Chemical Composition

316	С	Si	Mn	Р	S	Ni	Cr	Мо
Requirement,%	≤0.08	≤2.00	≤2.00	≤0.035	≤0.030	10.0-14.0	16.0-18.0	2.00-3.00

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316Ti ------

Corrosion Resistance —

AISI 316Ti steel is an austenitic stainless steel grade containing molybdenum, which has better corrosiorresistance compared to the 316L grade by adding the element titanium. The characteristic ofthis steel is itsgood ductility and plasticity, which can be used in most acid and salt environments containing sulfudioxide and phosphoric acid at low temperatures.

31 6Ti is an austenitic stainless steel; It is a derivative of 316 stainless steel with titanium stability. in theory316Ti is type 316 and 321 is type 304. After heating within the temperature range of 425-815 'c, titanium isadded to 316 stainless steel to enhance its resistance to intergranular corroslon

Application

316Ti alloy is widely used in marine industry, chemical processing, and medical industry due to its excellentstrength and good corrosion resistance. SUs 316Ti is used for building shells, doors, windows and armaturesmedical implants, surgical

implants, containers and pipelines for chemical tanks, warehouses and landtransportation for chemicals, food and beverages, pharmaceuticals, synthetic fibers, paper and textile mills, and pressure vessels.

Specifications

316Ti	S31635	1.4571
Grade	UNS	W.Nr

Mechanical properties: (Minimum value at 20°C)

Tensile Strength	Yield Strength	Elongatior:
σb/MPa	σb0.2/ MPa	σ5/%
515	205	40







Chemical Composition

316Ti	С	N	Р	S	Si	Mn	Cr	Ni	Мо	Ti
Requirement,%	≤0.08	≤1.00	≤0.035	≤0.020	≤1.00	≤2.00	16.0-18.0	10.0-14.0	2.00-3.00	5xC%-0.7

Standards

Plates/Sheets Coils	Seamless Pipe Tube	Welded pipe	Round Rod	Flange
ASTM A213 BS EN 10216-5	ASTM A789 ASTM A790	ASTM A928	ASTM A276 ASTM A479	ASTM A182 F53

310S ———⇒b

Corrosion Resistance —

3105 stainless steel is austeniticchromium nickel stainless steelwith excellentoxidation resistance, corosionresistance, and high temperature resistance. Due to the high percentage of chromium and nickel, it has much better creepstrength and can continue to operate at high temperatures, with good hlgh temperature resistance, Due to the highcontent of nickel (NIi) and chromium (Cri, it has good oxidation resistance, corrosion resistance, acid and alkali resistanceand high temperature resistance, High temperature resistant steel pipes are specifically used for manufacturing electricfurnace tubes and other occasions. After increasing the carbon content in austenitic stainless steel, its strength isimproved due to its solid solution strengthening effect, The chemical composition characteristics af austenitic stainlesssteel are based on chromlum and nlckel, with the addition of elements such as molybdenum, tungsten, nloblum, andtitanium. Due to its face centered cubic structure, Therefore, it has high strength and creep strength at high temperatures. The melting point is 1470 'C, and it begins to soften at 800 'C, with a continuous decrease in allowrable stress.

Specifications

Grade	UNS	W.Nr
3108	S31008	1.4845

Mechanical properties: (Minimum value at 20°C)

Tensile Strength	Yield Strength	Elongatior:
σb/MPa	σb0.2/ MPa	σ5/%
520	205	50

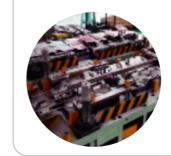


Chemical Composition

310S	С	N	Р	S	Si	Cr	Ni
Requirement,%	≤0.08	≤1.00	≤2.00	≤0.035	≤0.030	19.0-22.0	24.0-26.0

Application —

Stamping molds, fixtures, tools, gauges, paper cutters, auxiliary tools, etc.









Product Series | 16 15 Product Series

SUPER AUSTENITE PRODUCT INTRODUCTION

N08926/N08367

8926 is in halide media and sulfur-containing hydrogen acidic environment with very high resistance to piting andcrevice corosion, can effectively resist chloride ion stress corrosion, in oxidizing and reducing media also has goodcorrosion resistance, good stability, mechanical properties slightly better than 904L, can be used for -196 to 400 'cpressure vessel manufacturing

Specifications

25-6Mo	NO8926	1,4529
Grade	UNS	W.Nr

Mechanical properties: (Minimum value at 20°C)

Tensile Strength	Yield Strength	Elongatior.
σb/MPa	σb0.2/ MPa	σ5/%
650	295	35



Physical property

Chemical Composition

316Ti	С	N	Р	S	Si	Mn	Cr	Ni	Мо	Ti
Requirement,%	80.0≥	≤1.00	≤0.035	≤0.020	≤1.00	≤2.00	16.0-18.0	10.0-14.0	2.00-3.00	5xC%-0.7

Application

Flue gas desulphurization units, ewaporators, heat exchangers, filters and mixers for phosphoric acid production, sulphuric acidconveying units, condensers, fire extinguishing systems, seawater filtration systems, hydraulic and recharge piping systems in theolfshore industrny, pulp systems, salt evaporation condensers, contaminated cooling water piping systems in power plants, reversosmosis seawater desalination units, corrosive chemical transportation and storage tanks, haloacid-catalyzed organics productiorequipment, and so on.











904L

904L is a highly alloyed austenitic stainless steel with very low carbon content. Alloy 904L, like othercommonly used CrNi austenitic steels, has good resistance to pitting and crevice corrosion, highresistance to stress corrosion rupture, good resistance to intergranular corrosion, good machinabilityand weldability. The alloy is used in the manufacture of petroleum and petrochemical eguipment suchas reactors in petrochemical plants, storage and transportation equipment for sulfuric acid, flue gasdesulfurization units in power plants, scrubbers and fans in organic acid treatment systems.

Specifications

Grade	UNS	W.Nr
904L	NO08904	1.4539

Mechanical properties:

σb/MPa 490	σb0.2/ MPa 215	σ5/% 35
Tensile Streng	h Yield Strengt	
(Minimum value at	20°C)	

Chemical Composition

Grade	%	Ni	Cr	Mo	Cu	Fe	С	Mn	Р	S
0041	Min	23	19	4	1	Dal				
904L	Max	28	21	5	2	Bal.	0.02	2	0.03	0.015

Standards

Plates/Sheets Coils	Seamless Pipe Tube	Welded Pipe	Round Rod	Flange
ASTM A213 BS EN 10216-5	ASTM A789 ASTM A790	ASTM A928	ASTM A276 ASTM A479	ASTM A182 F53

17 Product Series Product Series



MARTENSITIC PRECIPITATION HARDENING STAINLESS STEEL

17-4PH -

17 4PH stainless steel is a martensitic precipitation hardening stainless steel, equivalent to the Chinese brand: 0Cr17Ni4Cu4Nb17-4PH precipitation hardened steel grade with copper added. 17-4PH is used for manufacturing shaft and steam turbine

comonents.17-4PH alloy is a precipitation, hardening, martensitic stainless steel. it is a precipitation,

hardening, martensitic stainless steecomposed of copper, niobium/columbium. This grade has characteristics such as high strength, hardness (up to 300 C/572 'Fl, andcorrosion resistance.

After heat treatment, the mechanical properties of the product are further improved, reaching a compressive strength of up to 1100-1300 mpa (160-190 ksil.

Specifications

17-4PH	S17400	1.4512
Grade	UNS	W.Nr

Mechanical properties:

1310	1180	10
Tensile Strength σb/MPa	Yield Strength σb0.2/ MPa	Elongatior: σ5/%
(IVIII III Value at 2	20 C)	

Chemical Composition

17-4PH	С	Mn	Р	S	Si	Cr	Ni	Мо	Cu	Nb+Ta
Requirement,	√ ≤0.07	≤1.00	≤0.04	≤0.03	≤1.00	15.5-17.5	3.0-5.0	6.00-7.00	3.0-5.0	0.15-0.45

Application

Ofishore platforms, helldecks, other platforms, food industry, pulp and paper industry, aerospace (turbine blades), mechanicacomponents, nudlnarwaste drums, etc,







O 01

DUPLEXSTAINLESS STEEL

2205 ————

The yield strength of 2205 duplex stainless steel ismore than twice that of ordinary austenitic stainlesssteel, which allows designers to reduce weight whendesigning products, giving this alloy a price advantageover 316317L. This alloy is particularly suitable for thetemperature range of -50' F/+600"F.Applications beyond this temperature range can also consider this alloy, but there are some limitations, especially when applied to welded structures.

Specifications

Grade	UNS	W.Nr
2205	531803	1.4462

Mechanical properties:

σb/MPa	h Yield Strength σb0.2/ MPa	Elongatior: σ5/%
620	450	10

Chemical Composition

2205	С	N	Р	S	Si	Mn	Cr	Ni	
Requirement,%	≤0.08	≤1.00	≤2.00	≤0.035	≤0.030	≤2.00	19.0-22.0	24.0-26.0	2.5-3.50

CORROSION RESISTANCE

UNIFORM CORROSION

Due to the chromium content (2296), molybdenum content (396), and nitrogen content (0.18%6), the corrosion resistance o2205 is superior to 316L and 317L in most environments.

LOCAL CORROSION RESISTANCE

The content of chromlum, molybdenum, and nitrogen in 2205 duplex stainless steel makes it highly resistant to pointcorrosion and crevice corrosion in oxidizing and acidic solutions. STRESS CORROSION RESISTANCE

The dual phase microstructure of stainless steel helps to improve its resistance to stress corrosion cracking. Austeniticstainless steel can undergo chloride stress corrosion at a certain temperature, stress, oxygen, and chloride presence. Due tothe difficulty in controlling these conditions, the use of 304L, 316L, and 317L is limited in this regard.

CORROSION FATIGUE RESISTANCE

The high strength and corrosion resistance of 2205 dual phase steel make it highly resistant to corrosion fatigue. Processingequipment is susceptible to corrosive environments and loading cycles, and the characteristics of 2205 are very suitable folsuch applications.

Application

Pressure vessels, high-pressure storage tanks, high-pressure pipelinesheat exchangers IchemIcal precessing Industryl. Oil and gas pipelines, heat exchanger fiutings. Sewage treatment system.

Classifiers, bleaching equipment, storage and processing systems fo thepulp and pa perindustry.

Rotary shalts, press rollers, blades, impellers, etc, in high-strength andcorrosion-resistant enwironments.

Cargo box ofa ship ortruck

Food processing equipment





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ק Green Harbor

2507 ———4

Corrosion Resistance

1.CORROSION RESISTANCE

The high chromium and molybdenum content of SAF 2507 gives it strong resistance to overall corrosion oforganiacids such as formic acid and acetic acid. SAF2507 alloy also has strong corrosion resistance to inorganic acidsespecially those containing chlorides. SAF2507 can be used in dilute hydrochloric acid environments with strongresistance to spot damage and crack

2.INTERGRANULAR **CORROSION**

The lower carbon content of SAF 2507 greatly reduces the risk of carbide precipitation in the intergranular space.

3.STRESS CORROSION CRACKING

The compound structure of SAF 2507 gives it strong resistance to stress corrosion

cracking. Cracks are almos!inevitable in construction and other aspects, making stainless steel more susceptible to corrosion in chlorideenvironments, SAF 2507 has strong resistance to crack corrosion, The equivalent corrosion curve of SAF 2507 insulfuric acid containing 2000ppm chloride ions is 0.1 mm/year; The equal corrosion curve in hydrochloric acid is 0.lmm,year.

2507 is a ferritic austenitic(duplex) stainless steel that combines

the most beneficial properties of manyferritic and austenitic steels.

Due to its high chromiumand molybdenum content, the steel has

anduniform corrosion. The dual phase microstructureensures that

the steel has high resistance to stresscorrosion cracking and high

excellentresistance to spot corrosion, crevice corrosion,

Application

2507 stainless steel is used in the petroleum and natural gas industries; Offshore stone breaking oil platforms (heat exchangerpipes, water treatment and supply systems, fire protection systems, sprinkler systems, water stabilization systems)Petrochemical equipment; Desalination (desalination) equlipment (and high-pressure pipes and seawater pipes in theequlpment); Mechanical and structural components that regulre both high strength and high corroslon resistance; fuel (waste)gas punfication







mechanical strength.



Specifications

Grade	UNS	W.Nr
2507	S32750	1.4410

Mechanical properties:

800	550	15
Tensile Streng	th Yield Strengt	n Elongatior:
σb/MPa	σb0.2/ MPa	σ5/%

Chemical Composition

2205	С	Si	Р	S	Mn	Cr	Ni	Мо	N
Requirement,%	≤0.03	≤0.80	≤0.035	≤0.02	≤12	24.0-26.0	6.00-8.00	3.00-5.00	0.24-0.32

HASTELLOY ALLOY

Hastelloy C-22

Hastelloy C-22, by virtue of the content of Cr, Mo, and W and the control of Fe content, the alloy exhibits resistance to corrosion by both oxidizing and reducing acids, as well as resistance to the inclusion of mixedacids. The alloy is particularly well suited to resist pitting and crevice corrosion in acidic halideenvironments. Applications include chemical, pollution control, flue gas desulfurization, waste incinerationpulp and paper.



Mechanical properties: (Minimum value at 20°C)

690	283	σ5/% 40	
Tensile Strength σb/MPa	Yield Strength σb0.2/ MPa		

Physical constants

Density,g/cm³	Melting Range,℃
8.61	

Chemical Composition

Grade	%	Ni	С	Mn	Fe	Cr	Co	W	V	P	S	Мо
0041	Min	Del			2	20		2.5				125
904L	Max	Bal.	0.015	0.500	6	22.5	2.5	3.5	0.35	0.02	0.02	14.5

Application

Hastelloy C22 alloy has been widely used in the chemical and petrochemical fields, such as in components and catalytic systems that come into contact with chloride containing organic compounds. This material is particularly suitable for use in high-temperature, mixecinorganic and organic acids (such as formic acid and acetic acid), and seawater corrosive environ-

Other application areas; acetic acid/acetic anhydride, acid



leaching, cellophane manufacturing, chlorination systems, complex mixecacids, rollers for electrogal vanizing tanks, expansion corrugated pipes, flue gas cleaning systems, geothermal wells, hydrogen fluoridefurnace cleaners. incineration cleanina systems. nuclear fuel regeneration. insecticide production, phosphoric acid production, picklingsystems, plate heat exchangers, selective filtration systems, sulfur dioxide cooling towers, sulfonation systems Tubular heat exchangerswelding valves.





21 | Product Series **Product Series**





Hastelloy C-276 — → →

Corrosion Resistance

Hastelloy c-276 alloy is suitable for a variety of chemical process industries containing oxidizing and reducing media, the higheimolybdenum and chromium content makes the alloy resistant to chloride ions, tungsten further improves its corrosion resistanceC-276 is one of only a few materials that can resist the corrosion of moist chlorine gas, hypochlorite, and chlorine dioxide solutions, andthe alloy has a significant corrosion resistance to high concentrations of chlorinated salts (e.g., ferric chloride and copper chloride). Thealoy has significant corrosion resistance to high concentrations of chlorinated salt solutions (e.g.,ferric chloride and copper chloride).

Application

Hastelloy C-276 alloy has been widely used in the chemical and petrochemical fields, such as in components and catalytic systems thatcome into contact with chloride containina oraanic compounds, This material is particularly suitable for use in hiah-temperature. mixecinorganic and organic acids (such as formic acid and acetic acid), and seawater corrosive environments. Hastelloy C-276 other applicationareas:

- 1. Pulp and paper industry, such as boil-offand bleaching vessels;
- 2.Scrubber towers, reheaters, wet vapor fans in FGD systems;
- 3. Equipment and components operating in acid gas environments;
- 4. Reactors for acetic acid and acidic products;
- Sulfuric acid condensers;
- 6.methylenediphenyl isocyanate (MDI); and
- 7. production and processing of impure phosphoric acid

Specifications

Hastelloy C-276	N10276	2.4819
Grade	UNS	W.Nr

Mechanical properties: (Minimum value at 20°C)

Tensile Strength	Yield Strength	Elongatior:
σb/MPa	σb0.2/ MPa	σ5/%
490	215	35

Chemical Composition

Grade	%	Ni	С	Mn	Fe	W	Со	С	Mn	Si	V	Р	S
Hastelloy C-276	Min	Pal	14.5	15	4	3							
C-276	Max	Dal.	16.5	17	7	4.5	2.5	0.01	1	80.0	0.35	0.04	0.03

Standards

Bar	Forging	Sheet/strip	Wire	Pipe
ASTM B574	ASTM B564	ASTM B575		ASTM B622 ASTM B619 ASTM B626

NICKEL-BASED ALLOY PRODUCT INTRODUCTION

Monel 400-

Monel 400 (UNs N04400) is an alloy with high strength and toughness, as well as broad corrosion resistance. It is suitablefor parts working in corrosive media such as seawater, hydrofluoric acid, sulfuric acid and alkali. It has a wide range oapplications in important fields such as marine and chemical industries, such as pumps, valves, shafts, pipe fittings, fastenersheat exchangers, and so on.

Physical properties

	Vielting Range,°C	1300~1350
V.	Density d,g/cm	8.8
1	oung's ModulusE, GPa (20°C)	180
5	Shear Modulus G, GPa(20°C)	65
9	COEam 20~200°C, 10/°C	15.2
, E	Electrical resistivityp, Ω.m (20°C)	0.5x10-6
E	hermal conductivity,W/m.K((20°C)	22
0	Curie Temperature°C	21~49

Mechanical properties: (Minimum value at 20°C)

e Strength	Yield Strength	Elongatior:
D/MPa	σb0.2/ MPa	σ5/%
450	200	

Chemical Composition

С	Mn	Si	S	Fe	Cu	Ni
0.3Max	0.3Max	0.50Max	0.024Max	2.5Max	28.0-34.0	63.0mi

MonelK-500 -

Monel K-500 has the same corosion resistance as Monel K-400, but with higher hardness for mechanical strength. It has better heat and corosion resistance and long-term organizational stability. Mainly used in the manufacture of aircraft engine operating temperature below 750 ' turbine blades and gas turbine blades; used in the manufacture of ships on the fasteners, springs; chemical equipment, pumps, valves, parts; papermaking equipment on the scraping blade and so on.

Specifications

Monel K-500	NO5500	2.4375
Grade	UNS	W.Nr

Mechanical properties: (Minimum value at 20°C)

Tensile Strength	Yield Strength	Elongatior:
σb/MPa	σb0.2/ MPa	σ5/%
450	200	40

Chemical Composition

Grade	%	Ni	Cu	Ai	Ti	Fe	Mn	S	С	Si
Monel	Min	63	27.0	2.30	0.35					
K-500	Max	63	33.0	3.15	0.85	2.0	1.5	0.01	0.18	0.5

Product Series Product Series



Inconel 600

Inconel 600 (UNs N06600) alloy is a nickel-chromium-iron solid solution strenathened alloy with good resistance to corosion and oxidation at hiattemperatures, excellent hot and cold procesing and welding properties, satisfactory thermal strength and high plasticity below 700' c. The aloy is widely used in fatty acid processes in heaters, distilers, condensers; roling furnace wals and trays in the heat treatment industry; rosin parts and trays in pulpmanufacturing. The alloy is widely used in heaters, distilers and condensers in the fatty acid process; rolling funace wals, furace parts and trays in the heattreatment industry; rosin acid processing equipment in pulp manufacturing.

Specifications

W. Nr. UNS Grade Inconel 600 2.4816 NO6600

Mechanical properties: (Minimum value at 20°C)

Tensile Strength	Yield Strength	Elongatior:
σb/MPa	σb0.2/ MPa	σ5/%
585	240	30

Inconel 601

Inconel 601 (UNS6601) alloy has good creep cracking strength, resistance to carburization and carbon-nitriding, and excellentoxidation resistance at temperatures up to 1200' c. The alloy is mainly used in applications including trays and fixtures in industriaheating; radiant tubes, muffles and heaters in industrial furnaces; catalytic regenerators and air preheaters in petrochemicaengineering. The main applications of this alloy include trays and fixtures for industrial heatina; radiant tubes, mufles and heaters forindustrial furnaces; catalytic regenerators and air preheaters for petrochemical engineering.

Standards

Bar	Forging	Sheet/strip	Wire	Pipe
ASTM B166	ASTM B366	ASTM B168	ASTM B168	ASTM B775 ASTM B829 ASTM B167

Inconel 625

Inconel 601 (UNS6601) alloy has good creep cracking strength, resistance to carburization and carbon-nitriding, and excellent oxidation resistance at temperatures up to 1200' C.The alloy is mainly used in applications including trays ancfixtures in industrial heating; radiant tubes, muffles and heaters in industrial furnaces; catalytic regenerators and ailpreheaters in petrochemical engineering. The main applications of this alloy include trays and fixtures for industriaheating; radiant tubes, muffles and heaters for industrial furnaces; catalytic regenerators and air preheaters forpetrochemical engineering.

Application -----

- 1. Components of organic chemical processes containing chlorides, especially where acidic chloride catalysts are used. 2.Digesters and bleach tanks for the pulp and paperindustry. 3. Absorption towers, reheaters, flue gas inlet baffles, fans (moisture), agitators, deflectors and flues in flue gasdesulphuriza-
- 4. For the manufacture of equipment and components for use in sour gas environments
- 5. Acetic acid and acetic anhydride reaction generator. 6. Sulfuric
- 7.In the field of nuclear power, it can be used in the reaction core and control rod components of nuclear water reactors.

TITANIUM _____4H

Manufacturing Process-

Hot forging is a forging process performed above the recrystallization temperature of the metalHOT ROLLING: A roling process carried out at temperatures above the recrystallization temperature. Cold Rolling: A rolling process in which the plastic deformation temperature is lower than the recovery temperature.

Annealing: A metal heat treatment process in which the metal is slowly heated to a certain temperatureheld for a suficient period of time, and then cooled at a suitable rate (usually slowly, sometimes with controlled cooling).

Pickling: Immersing a workpiece in an aqueous solution, such as sulfuric acid, to remove oxides and otherthin films from the metal surface. It is a pretreatment or intermediate treatment for electroplatingenameling, rolling and other processes.

Characteristic -

- 1、 titanium seed plate is the surface of the oxide film is equivalent to a good wear-resistant hair separator, the use oftitanium seed plate to save the separator, so that the pole plate peeling easy, eliminating the process of pre-treatment of the seed plate, the titanium seed plate is half as light as the copper seed plate.
- 2. The service life of titanium seed plate is more than 3 times than that of copper seed plate, and it can reach 10 to 20 years according to the operation conditions
- 3. The electrolytic copper made from titanium seed plate has a dense crystalline organization, flat and smooth surfaceand excellent quality.
- 4. because the titanium seed plate does not need to be coated with a separator, thus avoiding the pollution of thecopper electrolyte.
- 5. Improving production capacity reduces the production cost of electrolytic copper, which has better economicbenefits

- Application

	APPLICATION AREA	Specific Use
	AEROSPACE	Jet engine components, airframe components, rockets, satellites, missiles and othercomponentsCompressor and fan blades, disks, centrifuges, guide vanes, shafts, landing gear, flaps, flowstops, engine nacelles, bulkheads, wing girders, fuel tanks, boosters
	CHEMISTRY,PETROCHEMICALS INDUSTRIAL AND GENERAL INDUSTRIES	Used in electrolyzer, reactor, distillation tower, concentrator, separator, heat exchanger, pipeline, electrode, etc. in chlor-alkali, soda ash, plastics petrochemical, metallurgy, salt making and other industries.
	SHIPS AND WARSHIPS	Submarine pressure-resistant housings, propellers, water jet propellers, seawater heatexchange systems, naval pumps (valves and tubes)
	MARINE ENGINEERING	Pipes for seawater desalination, pumps, valves and fittings for offshore oil
	BIOMEDICAL	Artificial joints, artificial dental implants and orthodontics, pacemakers, cardiovascular stents, surgical instruments, etc.
	SPORTS FACILITY	Golf heads, tennis rackets, badminton rackets, billiard cues, hiking stids, ski poles, iceskates, etc.
	LIVING GOODS	Eyeglass frames, watches, walking sticks, fishing rods, kitchenware, digital productcases, handicrafts, decorations, etc.
	CONSTRUCTIONS	Roofs, facades, decorations, signs, railings, pipes, etc. of buildings
SAME	MOTOR VEHICLES	Exhaust and muffler systems, load-bearing springs, connecting rods and bolts forautomobiles.etc.

25 Product Series **Product Series**



			STA	NDARD NAME				M	AIN CHEM	ICAL CON	MPONENT	s		
ס	CATEGORY	UNIFIED NAME	JIS	GB	ASTM	EN	С	Si	Mn	Р	S	Ni	Cr	MAIN PURPOSE
$\vec{\pi}$		304	SUS304	0Cr18Ni9	S30400	1.4301	0.08	1	2	0.045	0.03	8.0-10.5	18.0-20.0	Household appliances, chemical industry, medical equipment construction industry, and others
RO		304L	SUS304L	00Cr19Ni10	S30403	1.4307	0.03	1	2	0.045	0.03	9.0-13.0	18.0-20.0	Petroleum equipment, chemical equipment, building materials
\square		309S	SUS309S	0Cr23Ni13	S30908	1. 4833	0.08	1	2	0.035	0.03	9.0-12.0	17.0-19.0	Tail gas preheater, heater, cooler, and condenser
Ŏ		310S	SUS310S	0Cr25Ni20	S31008	1.4845	0.08	1.5	2	0.045	0.03	9.0-12.0	17.0-19.0	Petroleum, electronics, chemical, pharmaceutical, textile, food
Č	AUSTRIAN	316	SUS316	0Cr17Ni12Mo2	S31600	1.4401	0.08	1	2	0.045	0.03	10.0-14.0	16.0-18.0	Equipment used in seawater, chemical, papermaking, fuel and other
C	SYSTEMI CLASS	316L	SUS316L	00Cr17Ni14Mo2	S31603	1.4404	0.03	1	2	0.045	0.03	12.0-15.0	16.0-18.0	$production\ equipment Higher\ corrosion\ resistance\ and\ processing\ requirements\ of chemical\ equipment$
	52/100	316Ti	SUS316Ti	0Cr18Ni12Mo2Ti	S31635	1.4571	0.08	1	2	0.035	0.03	11.0-14.0	16.0-18.0	Used in petrochemical, electromechanical hardware, ships, power plants, etc.
C		317L	SUS317L	00Cr19Ni13Mo3	S31726	1.4438	0.03	1	2	0.045	0.03	11.0-15.0	18.0-20.0	Used in large diameter butterfly valve parts
		321	SUS321	0Cr18Ni10Ti	S32100	1.4541	0.08	1	2	0.045	0.03	9.0-13.0	17.0-19.0	Jetengine parts, heat exchanger, boiler cover
Ŧ		347H	SUS347H	1Cr18Ni11Nb	S34709	1.4912	0.07	0.75	2	0.045	0.03	9.0-13.0	17.0-19.01	Used in large boiler superheater, reheater, steam piping
		253MA			S30815		0.075	1.7	0.08	0.04	0.03	10.0-12.0	20.0-22.0	Sintering equipment, blast furnace equipment, heat treatment furnace and accessories,etc.
Z	OUDED.	254SMo			S31254	1.4547	0.02	0.8	1 ^	0.03	0.01	17.5-18.5	19.5-20.5	Marine environment, energy field, petrochemical
	SUPER AUSTENITE	654SMo			S32654	1.4652								Oil refining, chemical industry, flue gas desulphurization plant
C	AGGIENTE	904L			N08904	1.4539	0.02	1	2	0.045	0.035	23.0-28.0	19.0-23.0	Petroleum and petrochemical equipment, flue gas desulfurization unit
Η̈́		NO8926			N08926	1.4529	0.02	0.5	2	0.03	0.01	24.0-26.0	19.0-21.0	Flue gas desulphurization plant, evaporator for phosphoric acid production
тi	DUAL	2205		00Cr22Ni5Mo	S32250	1.4462	0.03	1	2	0.04	0.03	14.50-6.50	21.0-24.0	Pressure vessels, high pressure storage tanks, high pressure piping
ガ	PHASE	2507		00Cr25Ni7Mo4N	S32750	1.4410	0.03	0.8	1.2	0.035	0.02	6.0-8.0	24.0-26.0	Oil and gas industry, offshore oil platforms
	STEEL	F55		00Cr25Ni7Mo4CUWN	S32760	1.4501	0.03	1	1	0.03	0.01	6.0-8.0	24.0-26.0	Neutral chloride environment, oil refining industry, agriculture
S		15-5PH	XM-12		S15500	1. 454	0.07	1	1	0.04	0.03	3.5-5.5	14.0-15.5	High-pressure valves for aerospace, aircraft parts, component manufacturing, etc
-	PRECPRIPITATION	17-4PH	SUS630	0Cr17Ni4Cu4Nb	S17400	1.4512	0.07	1	1	0.04	0.03	3.0-5.0	15.5-17.5	For the manufacture of corrosion-resistant and high-strength components such as
	STEEL	17-7PH	SUS631	0Cr17Ni7A1	S17700	1.4568	0.09	1	1	0.04	0.03	6.5-7.75	16.0-18.0	Jet engine parts, springs, diaphragms, etc.
\mathcal{O}		Hastelloy X	_	_	N06002	2.4665	0.1	1	1		0.015	Bal	20.5-23.5	Manufacture ofcombustion chamber components and other high-temperaturecomponents for aircraft engines
S	HASTELLOY	Hastelloy B-2	_	_	N10665	2. 461	0.01	0.08	1	0.02	0.01	Bal	0.4-0.7	Heat exchangers, bellows compensators, chemical equipment
	ALLOY	Hastelloy C-22	_	_	N06022	2.4602	0.015	0.08	1	0.02	0.02	Bal	20.0-22.5	Chemical and petrochemical, cellophane manufacturing, bellows
Ź		Hastelloy C-276	_	_	N10276	2.4819	0.01	0.08	1	0.04	0.03	bal	14.5-16.5	Resistant to humid chlorine, hypochlorite and liquid corrosive materialsFatty acid process heaters, condensers
i d		Incone1600	_	_	N06600	2.4816	0. 15	0.5	1	0.015	0.015	72	14.0-17.0	Trays, fixtures in industrial heating, in industrial furnaces
		Incone1601	_	_	N06601	2.4851	0.1	0.5	1.5	0.02	0.015	60	21.0-25.0	Process components for organic chemical processes containing chlorides
		Incone1625	_	_	N06625	2.4856	0.1		0.5	0.015	0.015	Bal	20.0-23.0	Aero-engine components, petroleum, chemical, and nuclear power industries
		Incone1718	_	_	N07718	2.4668	0.08	0.35	0.35		0.015	531	17.0-21.0	process piping, heat exchangers, carbonization equipment, chemical processing
*	NICKEL	Incoloy800	_	_	N08800	1.4876	0.1	1	1.5	0.03	0.015	33	19.0-23.0	chemical processing, pollution control equipment, oil and gas well piping
SAG	BASED ALLOY	Incoloy825	_	_	N08825	2.4858	0.05	0.5	1	0.03	0.03	43	19.5-23. 5	Excellent resistance to porosity in salt or seawater applications.
<u>(1)</u>		Mone1400	_	_	N04400	2.4360	0.3	0.5	2		0.024	Bal		Manufacture of fasteners and springs for ships; pumps for chemical equipment
П		MonelK-500	_	_	N05500	2.4375	025	0.5	1.5		0.01	63		Manufacture of fasteners and springs for ships; pumps for chemical equipment
		Nicke1200	_	_	N02200	2. 4061	≤0.15	≤0.35	≤0.35		≤0.1	Bal		Storage facilities for corrosive products, food processing, marine engineering
		Nicke1201	_	_	N02201	2.4066	≤0.02	≤0. 35	≤0. 35		≤0.01	≤0.01Bal		Storage equipment for corrosive products, electrical and electronics, marineengineering

TITANIUM PLATE SPECIF-ICATIONS GRADES STANDARD SIZES

PPLICATION

TAI. TA2. TA3. TC4. GR1. GR2. GR!

GB/T 3621-2007, GB/T 13810-2007ASTM B265, ASTM F136, ASTM F67

T O.5-5. OMM X WIOOOMM X I 2000-350 OMMT 6.0- 30MM X W1000-250 OMM X L 3000-600 OMMT 30-80MM X WIOOOMM X L 200 OMM

Metallurgy, electronics, medical, chemical, petroleum, pharmaceutical, aerospace, etc.

27 Product Characteristics and Uses Product Characteristics and Uses



Types of Steel	Main components	JISN umber	UNS Number	UNS Number	specific	cations	COMMONLY REFERRED TO	
Names of alloys					ASME	ASTM	AS OTHER COMPANIES REGISTERED TRADEMARKS,ETC	MAIN PURPOSE
NAS255	20Cr-24Ni-43Mo-1.5Cu	SUS890L	N08904	1.4539	SA-240/SB-625	A240	AL904L™	Chemical Equipment
NAS335X	20Cr-33Ni-2.5Mo-3Cu-0.4Nb	—— NI08	3020 2.466	60 SA-240)/SB-463 A240/B4	463 Alloy20	Chemical Equ	uipmentChemical equipment, flue gas desulfurization equipment, plate heat excha
NAS185N	20Cr-18Ni-6Mo-0.8Cu-0.2N	SUS312L	S31254	1.4547	SA-240	A240	254SMO®	Food production equipment and salt making equipment
NAS254N	23Cr-25Ni-5.5M0-0.2N	SUS836L	S32053		Code Case 2445-2	A240	OUR PATENTED ALLOY	Flue gas desulfurization equipment
NAS254NIM	21 Cr-24 Ni-6 M 0 - 0 . 2 N	——	N08367		SA-240/SB-688	A240/B688	AL-6XN®	Flue gas desulfurization equipment
NAS255NM	20 Cr-25Ni-6Mo-0.2N-1 Cu		N08926	1.4529	SA-240/SB-625	A240/B625		Flue gas desulfurization equipment
NAS224N	23 Cr-22 Ni-6 M 0 - 0 . 25 N		S32050		SA-240	A240/ A249		Condenser tube
NAS325N	27Cr-31Ni-6.5M0-1.2Cu-0.20N		N08031		SB-625	B625	Alloy31	Chemical equipment, pollution prevention machinery, marine structures
NAS354N	23 Cr-35 Ni-7.5 M 0-0.2 N		N08354		Code Case 2585-1	B625	OUR PATENTED ALLOY	Salt making equipment and chemical equipment
NAS329J3L*	22 Cr-5.3 Ni-3.2 M 0-0.16 N	SUS329J3L	SB2205*	1.4462	SA-240	A240	2205	Chemical Equipment
NAS64	25Cr-6.5Ni-3.3Mo-0.17N	SUS329J4L	S32506		Code Case 2543	A240	OUR PATENTED ALLOY	Fan sink, chemical equipment
NAS74N	25Cr-7Ni-3.8Mo-0.27N	SUS327L	S32750	1.4410	SA-240	A240	2507	Seawater desalination plant and equipment
NAS75N	25Cr-7Ni-3.6Mo-0.6Cu-0.6W-0.27N		S32760	1.45015	SA-240	A240		Seawater desalination plant and equipment Chemical equipment, crude oil and natural gas production equipment
NAS825 NAS625	40Ni-23Cr-3Mo-2Cu-0.7Ti 62Ni-22Cr-9Mo-3.7Nb-0.2T1-0.2A1	NCF825 NCF625	N08825 N06625	2.4858	SB-424 SB-443	B424 B443	INCOLOY® 825 INCONEL® 625	Chemical equipment, crude on and natural gas production equipment Chemical equipment, marine structures, and pollution prevention machine
				2.4602				
NASNW22 NASNW276	57Ni-21Cr-14Mo-3W-4Fe 59Ni-15Cr-16Mo-4W-5Fe	NW6022 NWO276	N060221 N102761	2.4602	SB-575 SB-575	B575 B575	HASTELLOY® C-22® HASTELLOY® C-276	Chemical Equipment Chemical Equipment
NASNW400	65Ni-32Cu-1Fe	NW4400	N04400		SB-127	B127	MONEL400	Seawater desalination plant and equipment
NASH330	35Ni-18Cr-1.2Si		NO8330		SB-536	B536	MONEL400	Heat treatment components, heat treatment furnace components
NAS800	32 Ni-20 Cr-0.4 Ti-0.3 A 1	NCF800	NO8800	1.4876	SB-409	B409	INCOLOY®800	Electric heating pipes, heat treatment components, heat exchangers
NAS80OHI	32Ni-20Cr-0.2Ti-0.2A1	NCF800H	NO8810	1.4876	SB-409	B409	INCOLOY®800H	Heat treatment components, heat exchangers
NAS800T	32 Ni-20 Cr-0.5T1-0.5A1		NO8811	1.4876	SB-409	B409	INCOLOY®800HT®	Heat treatment components, heat exchangers
NASH840	19 Ni-20 Cr-0.4 Ti-0.4 A 1				4		INCOLOY840	Electric heating tubes, heat treated components
NASH880	25Ni-23.5Cr-1.2Mo-0.3Al-0.3Ti			(77.			Electric heating tubes, heat treated components
NAS600	77Ni-16Cr-6Fe	NCF600	N06600	2.4816	$\langle \perp \rangle$	B168	INCONEL®600	Heat treatment furnace components.
NAS601	60Ni-23Cr-1Al-0.2Ti	NCF601	N06601	2.4851	SB-168	B168	INCONEL®601	Gas turbine components, heat treatment furnace components
NAS660	25Ni-15Cr-1Mo-2Ti-03V-0.2Al	SUH660	S662861		SB-168	_	A-286	Components of diesel engines
NASH38X	38Ni-25Cr-0.6Nb-0.2N		N081201		SB-409	B409	HR-120®	Heat treatment components, heat treatment furnace components
NASHX	47 Ni-22 Cr-9 Mo-18 Fe-1.5 C 0-0.6 W	NW6002	N06002	2.4665	SB-435	B435	HASTELLOY®X	Gas turbine components, heat treatment furnace components
NAS630	17Cr-4Ni-4Cu-0.2Nb	SUS630	S17400	1.4542	SA-693	A693	17-4PH®	Spring plate, stamping plate, steel strip
NAS631	17Cr-7Ni-1AI	SUS631	S17700	1.4568	SA-693	A693	17-7PH®	Spring plate, gasket
NASXM-19	21Cr-12Ni-5Mn-2Mo-02Nb-0.2V-0.3N		S20910		SA-240	A240		Chemical Equipment
NAS36	36Ni-Fe		K93600	1.3912		B753	Fe-36Ni	Metal molds for bimetallic, trimetallic, liquefied natural gas carriers, and Cl
NAS42	42Ni-Fe		K94100	1.3917		B753	Fe-42Ni	IC framework, metal mask
NAS21-6	21 Ni-6Cr-Fe					_		Bimetal, Trimetallic
NAS22-3	22Ni-3Cr-Fe							Bimetal, Trimetallic
NAS206MN	20Ni-6Mn-Fe					_		Bimetal Trimetallic
NAS29CO	29Ni-17Co-Fe		K94610	1.8981		F15		Glass sealing material, attack rate amplification tube, microwave tube
NAS47-6	47Ni-6Cr-Fe			2.4486				Glass sealing material, anode cap
NASPB	48Ni-Fe			1.39201		_		Transformer core, vibration plate, clock stepper motor, magnetic shielding
NASPC	77Ni-4Mo-5Cu-Fe			2.4530		_		Transformer core, magnetic head, magnetic shield, clock stepper motor
NASNM15M	17Cr-15Mn-4Ni-0.3N							Non magnetic metal spring plate, mobile phone.
NASNMI7	17 Cr-17 Mn-7.3 Ni							Metal parts and electronic components for clothing Caustic alkali manufacturing equipment, electrode components
NASNi201	99Ni	NW2201	N02201	2.4068	SB-162	B162	NI201	Causic arkan manufacturing equipment, electrode components

29 Product Characteristics and Uses

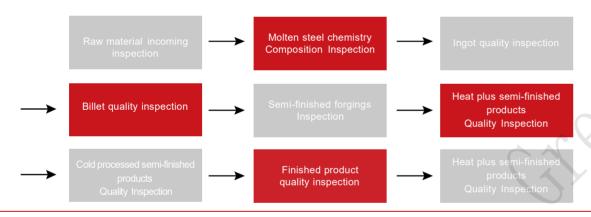
PROVIDE PROFESSIONAL NICKEL-BASED ALLOYS, STAINLESS STEEL MATERIALS AND SERVICES II

OUALITYINSPECTION

Manufacturing process

High-quality raw materials, advanced technology and scientific management methods are the guaranteefor producing high-quality products. The company follows the above principles to organize the production of products. It has established a whole set of production process operation procedures and quality controprocedures for semi-finished products and finished products to ensure that the quality of products meets the standard requirements. In terms of guality control, the company has chemical and mechanical propertytesting instruments such as direct reading spectrometer, tensile testing machine and flaw detector. Theseinstruments are used for the guality control of the whole production process and finished products

Our products in the production process, in accordance with the guality inspection standards of the correspondino process, the procedures for being inspected are as follows:



The company has perfect testing and inspection equipment, the establishment of a perfectinspection and testing system, the production process reguires random self-inspection, theestablishment of inspection, full inspection system, strict quality control, layer by layer.



WITH DREAMS IN MIND, STRIVING FOR THE WORLD

LOGISTICS AFTER-SALES SERVICE

Green Harbor continuously improves the market network coverage, with warehousing and processing centersin Shanahai and Wuxi, business proiects in 28 provinces, municipalities and autonomous regions in China. ancmaintains a good strategic cooperative relationship with large domestic power companies, and the production ofdesulfurization equipment exported to Europe, America and Southeast Asia and other places. At the same time, thecompany constructs a perfect after-sales service system to realize good interaction with customers.

BEAUTIFUL VISION

Committed to every corner of the world.

QUALITY WOTMESS

Facing the new opportunities and challenges brought by the integration of global economy, Green Harbor sparesno effort in demanding the guality of its products, From the selection of materials by the agent steel mil.to the processing and distribution of each link of the system, the concept of excellence of profound andstrictness is embodied in every operation flow, every production process, and every plate and every pipeThe enterprise has successfully passed the IATF16949, 1S09001 guality management system certificationestablished a complete and fruitful management and guality assurance system, with a high sense ofquality and responsibility to win the trust of the market, galloping in the field of high-end stainless steel.



INDUSTRYBENCHMARK

Pragmatic innovation, creating customer satisfied stainless steel, nickel based alloys, super austenitetitanium materials, etc, to assist in technology manufacturing and desulfurization and environmentaprotection, serving our customers faithfully.

LOOK INTO THE FUTURE

The staffs of Green Harbor always have dreams in mind, and attract many customers and partners withexguisite product technology and high-guality service to create the future together with ouicustomers in good faith. We are convinced that with the efforts of all the staff, Green Harbor will be ableto seize new opportunities, realize new breakthroughs, and become a first-class domestic and internationally renowned professional environmental protection industry supporting base.

31 | Quality Control With dreams in mind, striving for the world | 32